

# SERVICE BULLETIN

## “-B” Chop-Check Pump Changes

LOWER PUMP ENDS AFFECTED: 66243-X, 66266-X

RELEASED: 2-5-99  
REVISED: 1-10-12  
REV: 01  
BULLETIN: #2-99  
FORM: 4318-2

Changes affect models built prior to “-B” models.

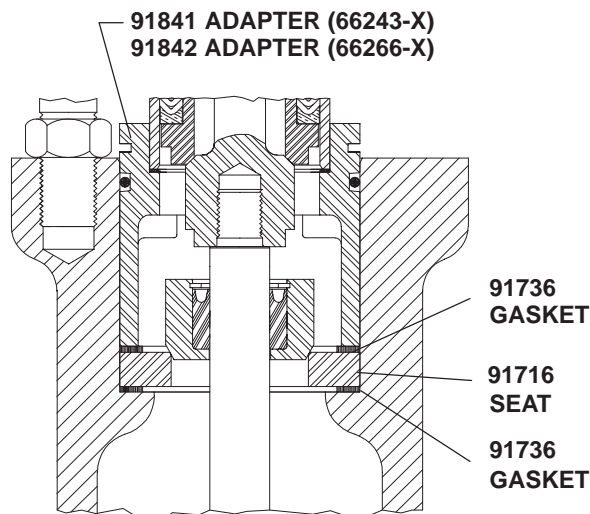
**LOWER PUMP END SEAT SEAL REDESIGN** - In order to update “Old Style” lower pump ends all four new parts are required.

The following changes are required to update units to “-B” model.

- 1) 91716 (2) Gaskets are replaced by Y328-143 (2) Teflon “O” rings.
- 2) 94791 Seat features the new design.
- 3) 91841 Adapter replaced by 94792 on models 66243-X.  
91842 Adapter replaced by 94793 on models 66266-X.

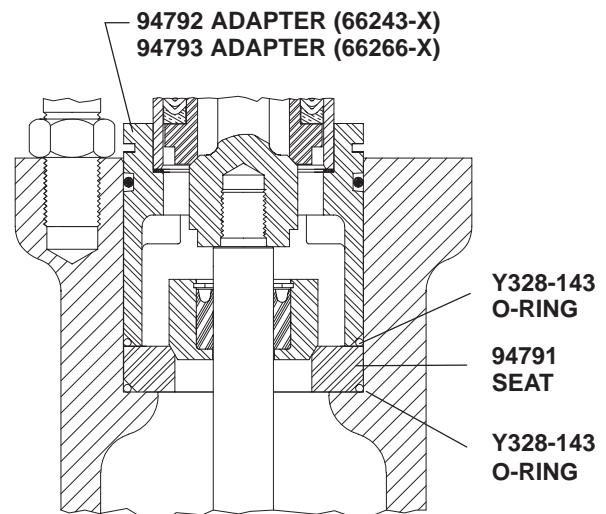
**Service Kit Note:** New 637071-X-B and 637074-X-B Kits also include (2) replacement 91736 copper gaskets which are required to service old style 66266-X43 and 66243-X43 models.

### OLD DESIGN



### NEW “-B” DESIGN

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